



Industrie Service

SAMPLING AND SAMPLE PREPARATION OF NORM RESIDUES

taking into account

Evaluation of Measurement Results by Resampling Methods

European ALARA Network for NORM 4th workshop

Nov. 29th - Dec. 1st 2011, Hasselt (Belgium)

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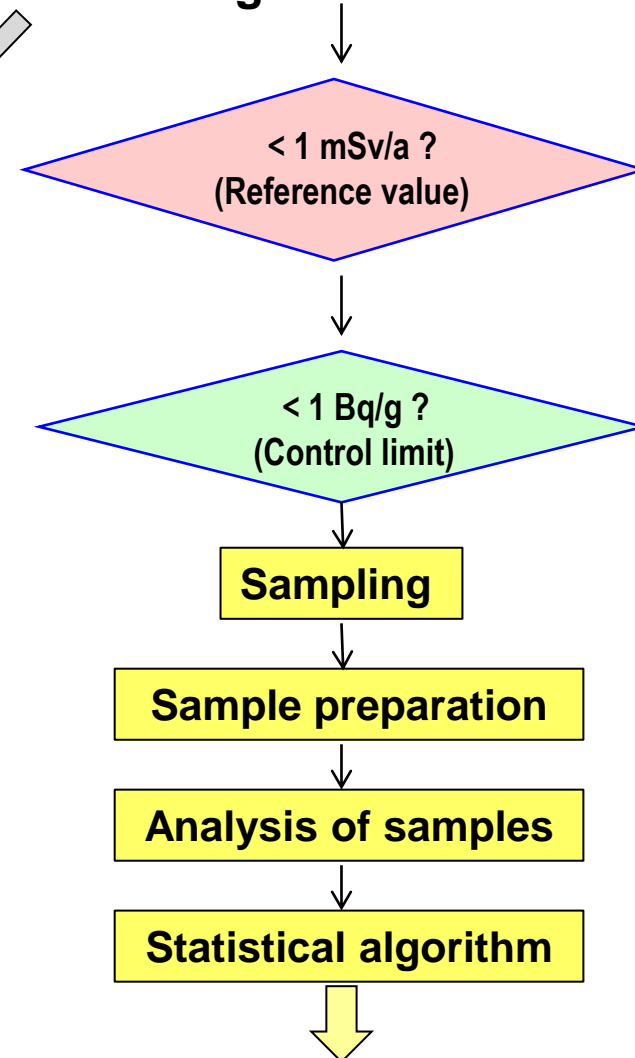
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Germany

Definition of the Project

NORM residues



Radiological Assessment

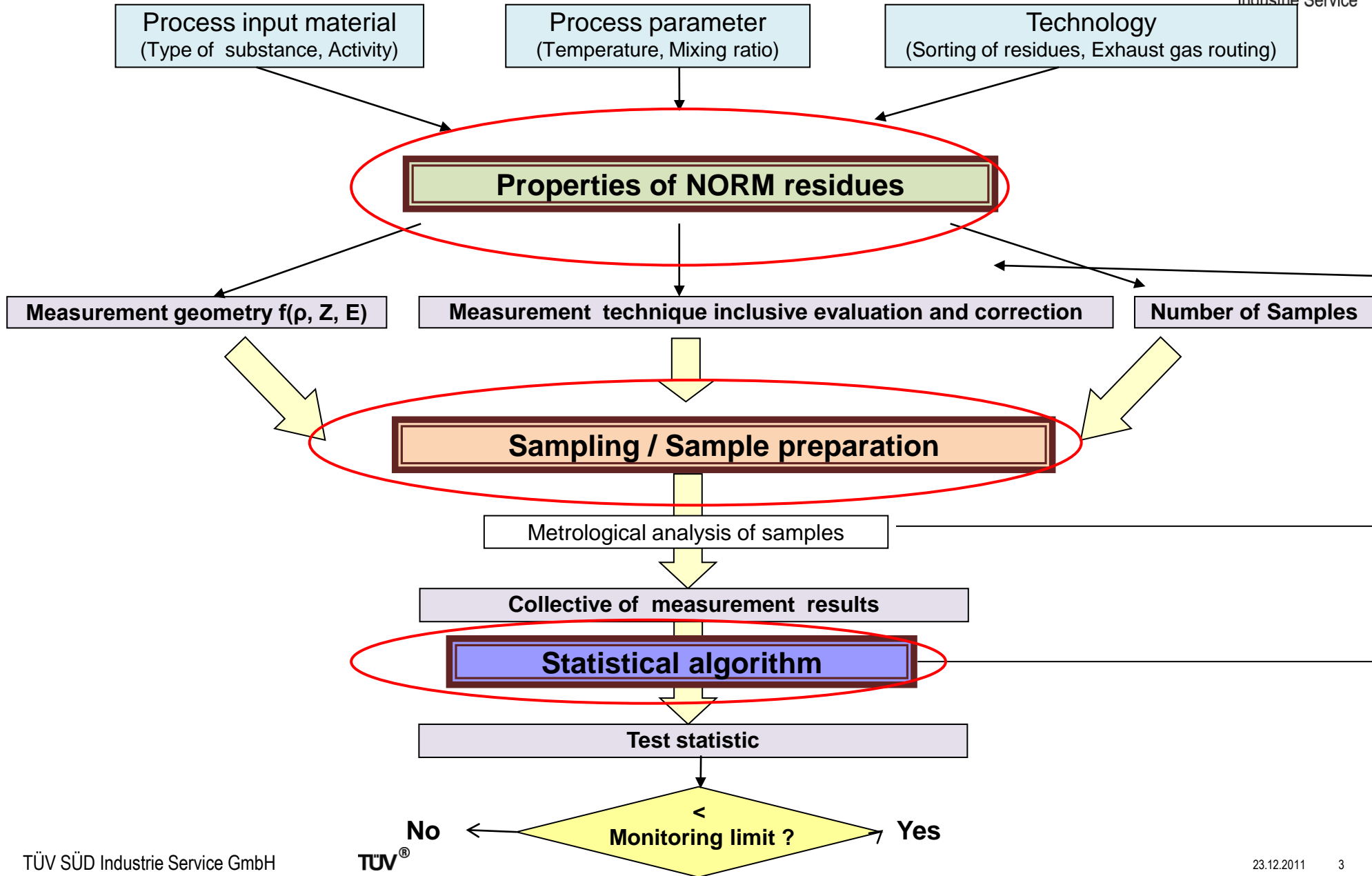


Project by order of the Federal Office for Radiation Protection

Fundamental Relationships

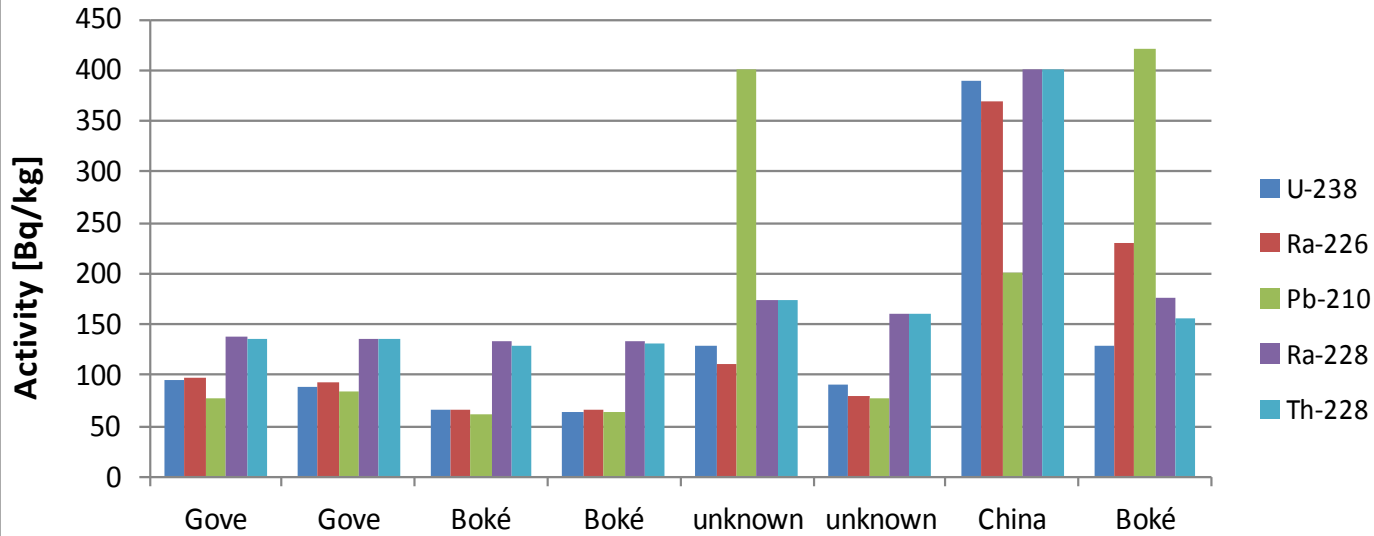


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Properties: Nuclide Vector

Bauxite (raw material)

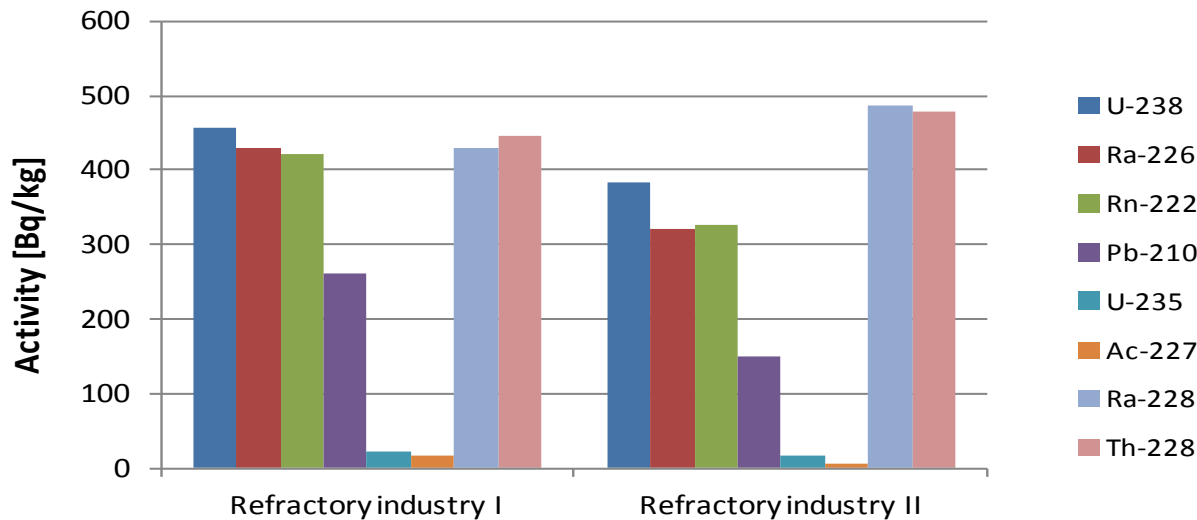


Reference:

Gellermann, R. (HGN), Schulz, H. (IAF), Weiß, D. (GRS), Schellenberger, A. (IAF), Müller, A. (HGN), Methodische Weiterentwicklung des Leitfadens zur radiologischen Untersuchung und Bewertung bergbaulicher Altlasten und Erweiterung des Anwendungsbereichs, Teil B; BMU – 2007-697, 2006

Leopold, K., Chemical types of bounding of natural radionuclides in TENORM, Inaugural thesis submitted in fulfillment of the requirements for the Degree of Doctor of Natural Sciences, Department of Biology and Geography of the University Duisburg-Essen, June 2007

Bauxite (pre-fired)



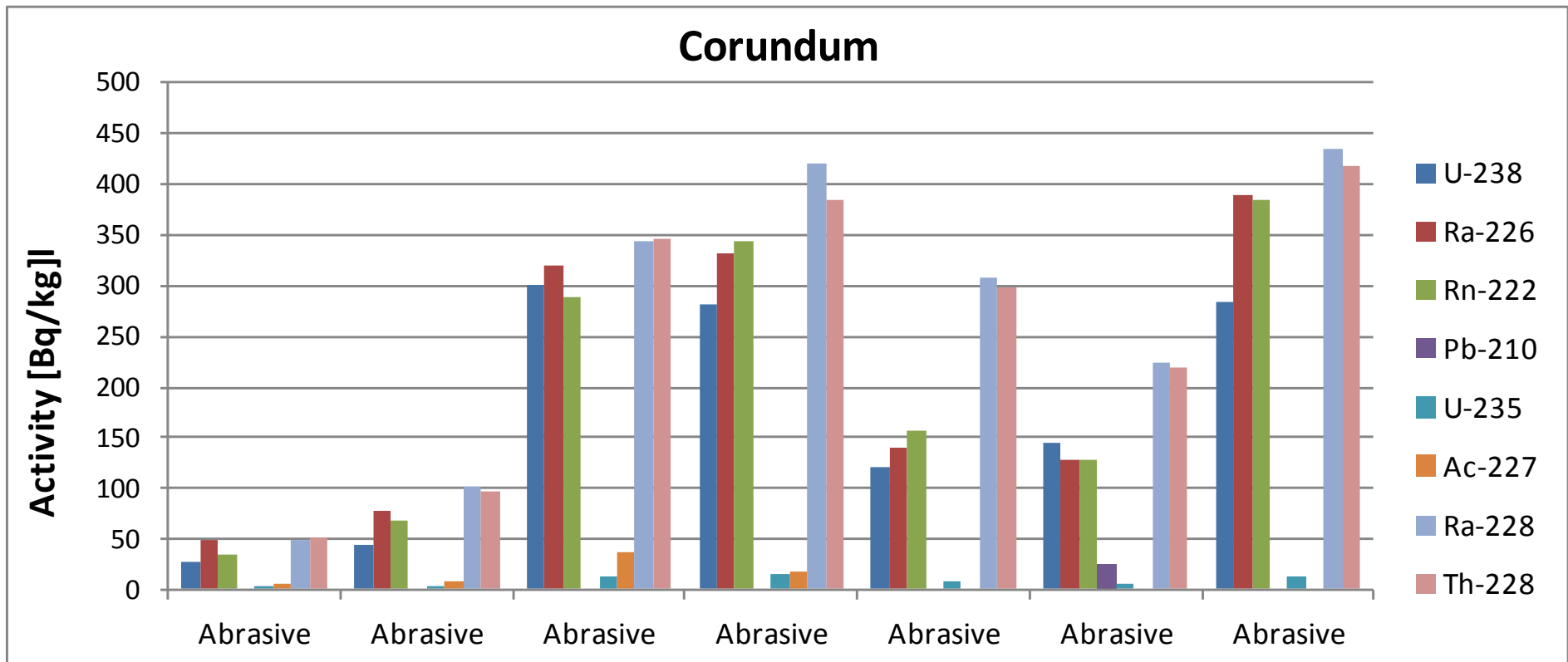
Reference:

Own measurements

Properties: Nuclide Vector

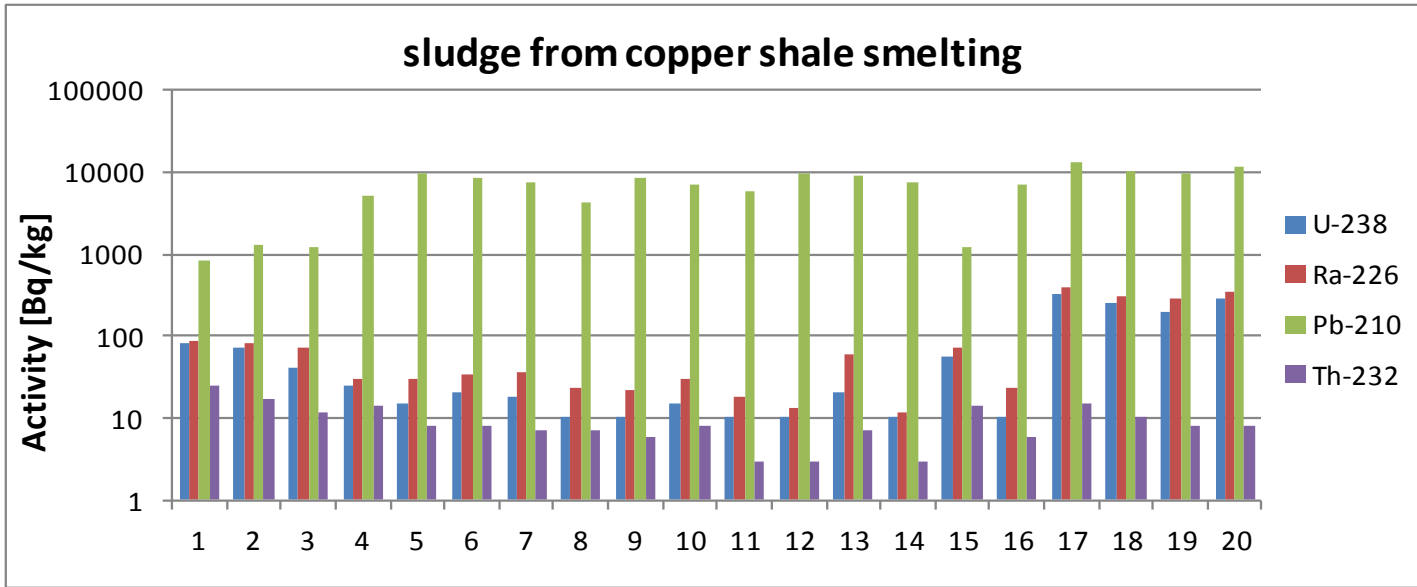


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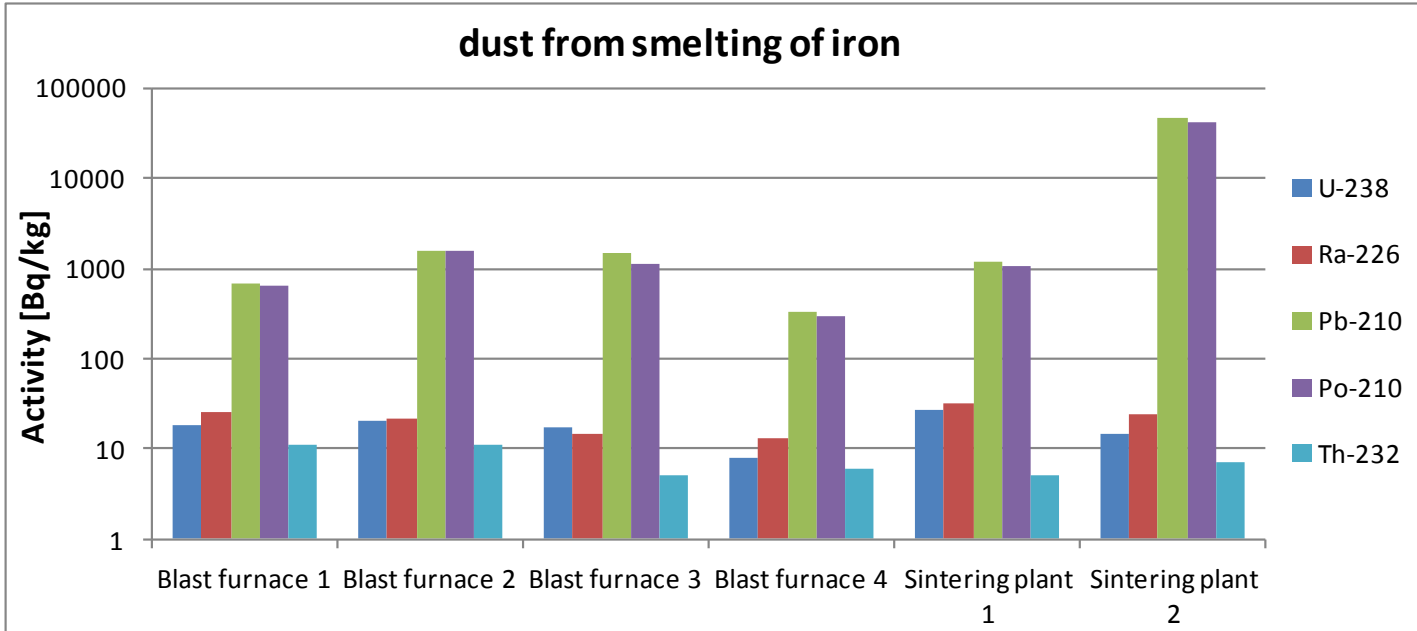


Reference:
Own measurements

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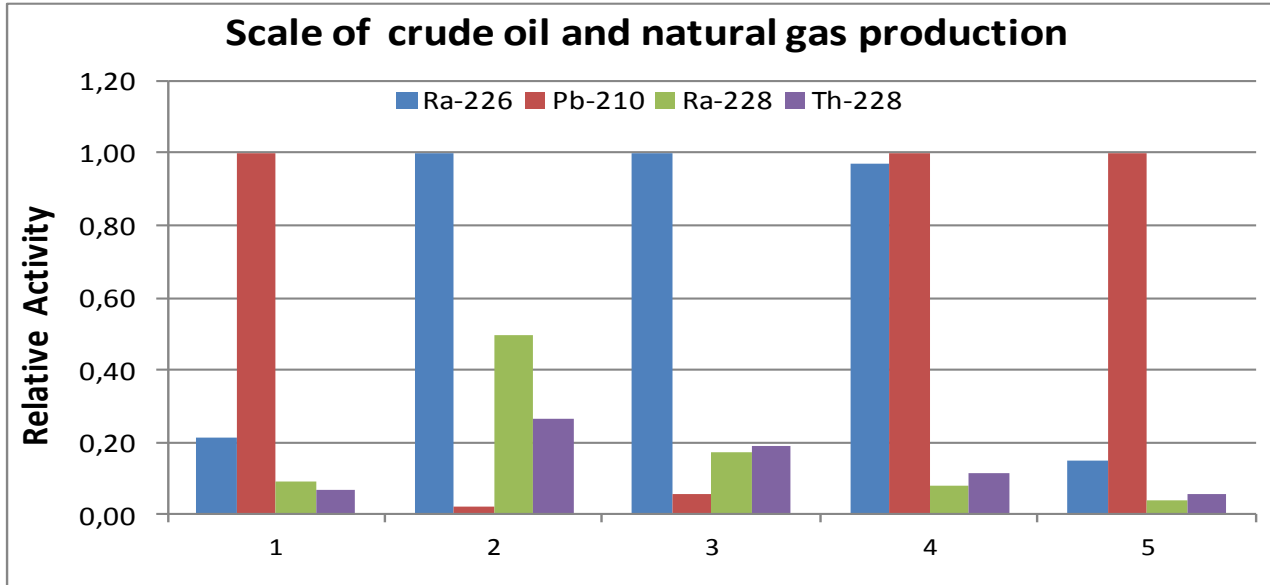


Reference:
 Gellermann, R. (HGN), Schulz, H. (IAF), Weiß, D. (GRS), Schellenberger, A. (IAF), Müller, A. (HGN), Methodische Weiterentwicklung des Leitfadens zur radiologischen Untersuchung und Bewertung bergbaulicher Altlasten und Erweiterung des Anwendungsbereichs, Teil B; BMU – 2007-697, 2006

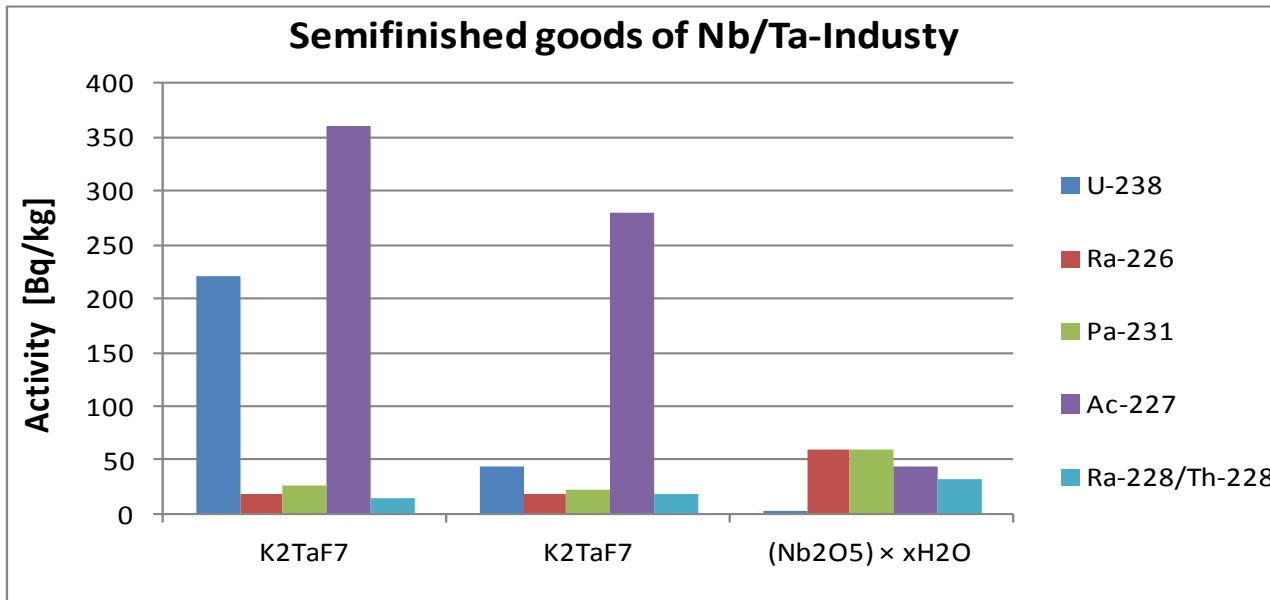


Reference:
 Trotti, F., Zampieri, C., Caldognetto, E., Ocone, R., Di Lullo, A., Margo, L., Jia, G., Torri, G., A Study Concerning NORM in Integrated Steelworks; Proceedings of the fifth international symposium on Naturally Occurring Radioactive Material (NORM V), Seville, Spain, 19–22 March 2007, International Atomic Energy Agency, Vienna, 2008

Properties: Nuclide Vector



Reference:
 Message of Dr. E.-M. Steffan,
 ExxonMobil Production
 Deutschland GmbH,
 06.03.2009



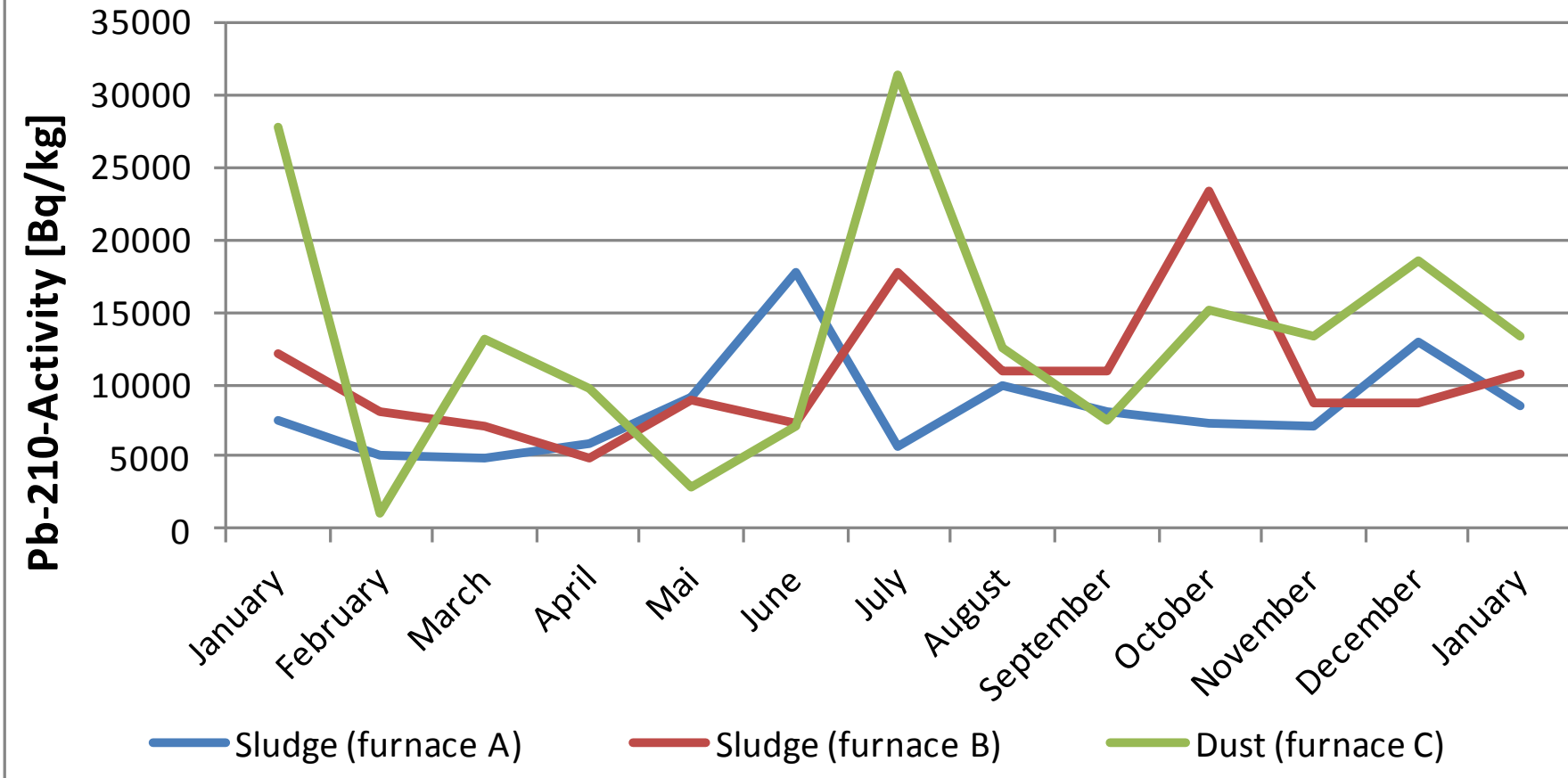
Reference:
 Stepanov, S.V., Simakov, A.V.,
 Petrov, S.V., Abramov, Ju.V., Isaev
 O.V., Methodological Problems of
 the Personnel Protection Supply in
 Case of Operations with Natural
 Radionuclide Materials,
 Proceedings of IRPA 10, 10th
 International Congress of the
 International Radiation Protection
 Association, "Harmonization of
 Radiation, Human Life and the
 Ecosystem", International
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 Hiroshima, Japan, May 14-19, 2000

Properties: Temporal Variability



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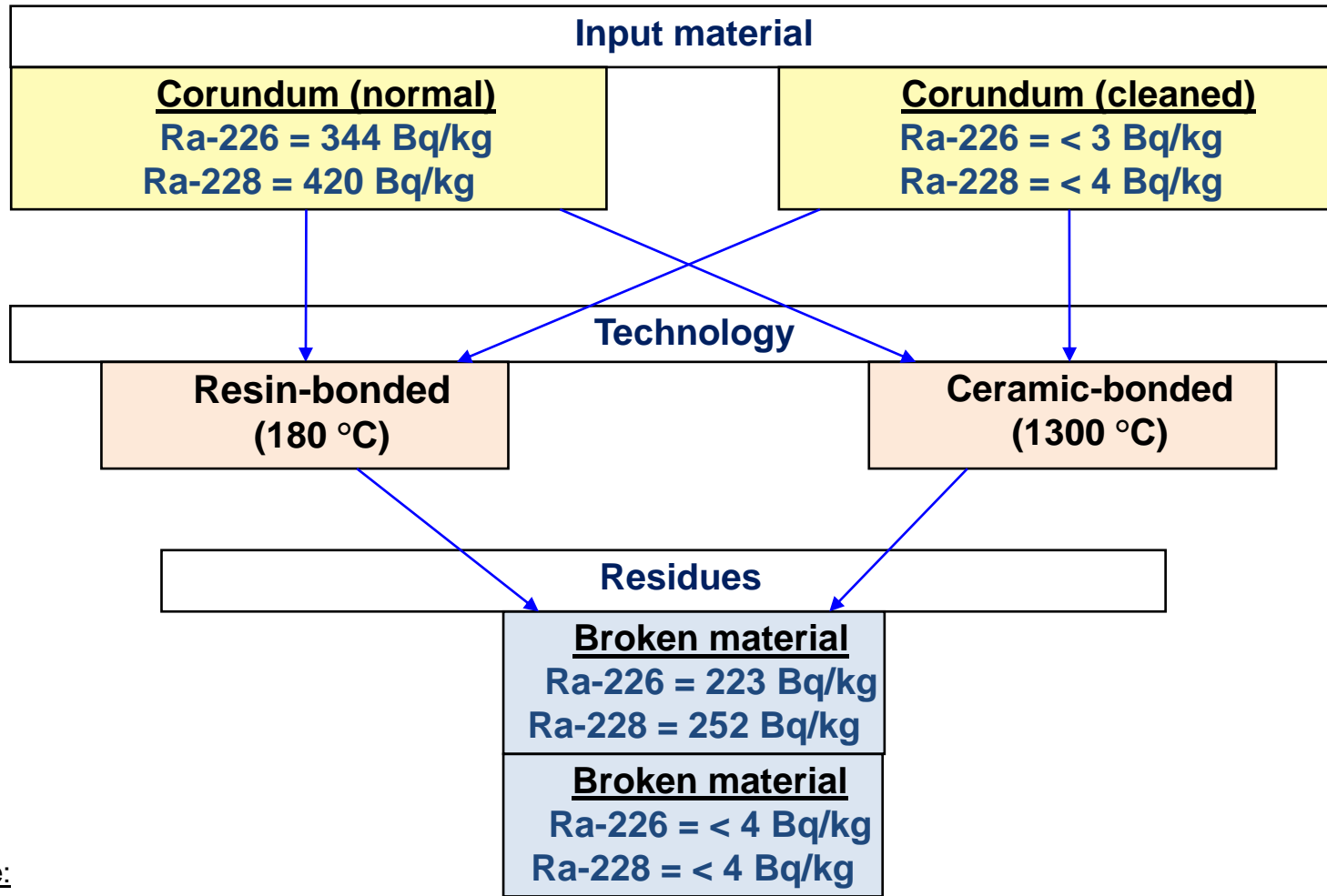
blast furnace



Reference:

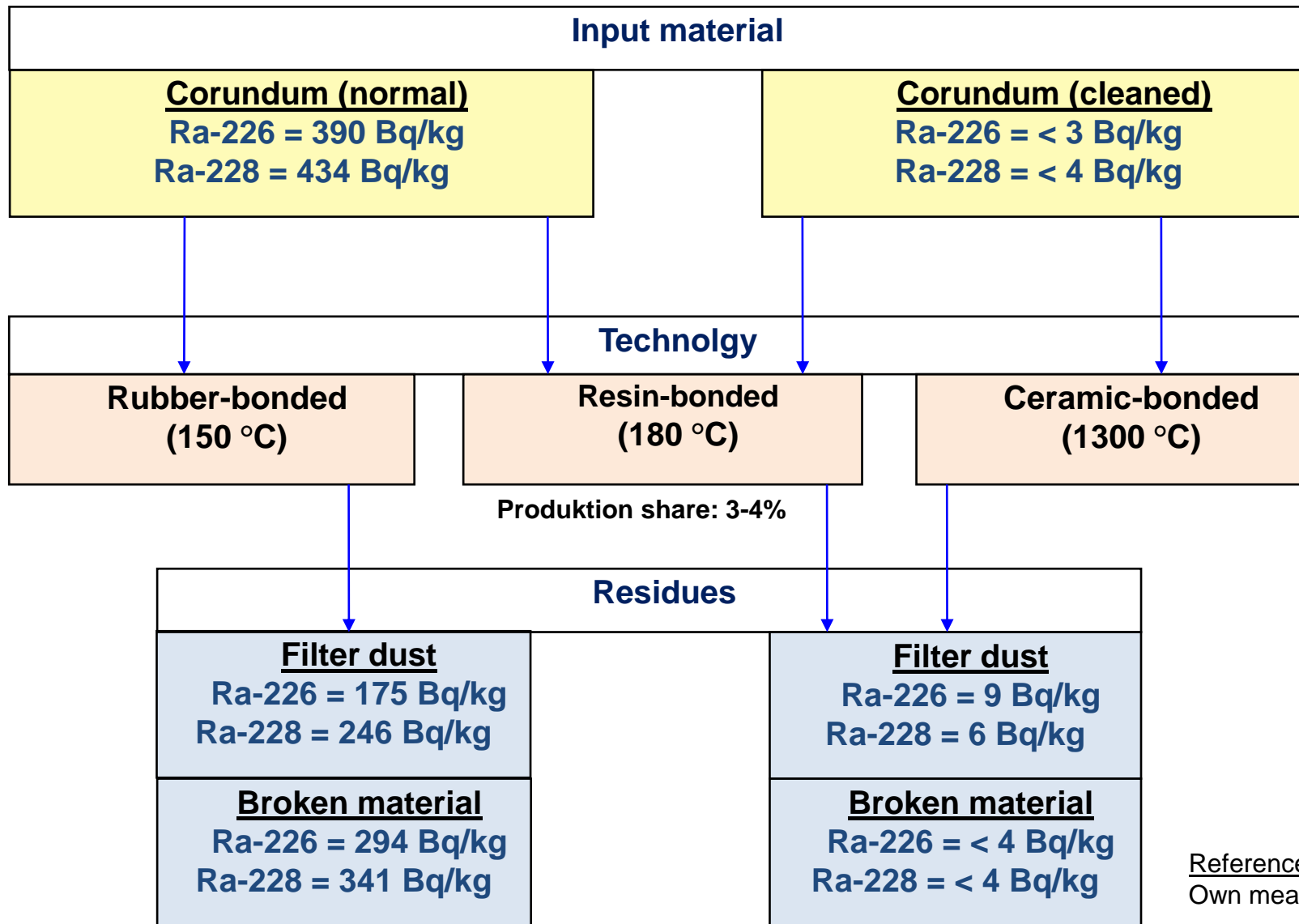
Wieters, C.U. Experience and expectation of NORM in the German hot metal production, ALARA Workshop, European ALARA Network for Naturally Occurring Radioactive Materials - NORM in Dresden, Nov. 20th - 22nd 2007

Example: Manufacture of corundum abrasives



Reference:
Own measurements

Example: Manufacture of corundum abrasives

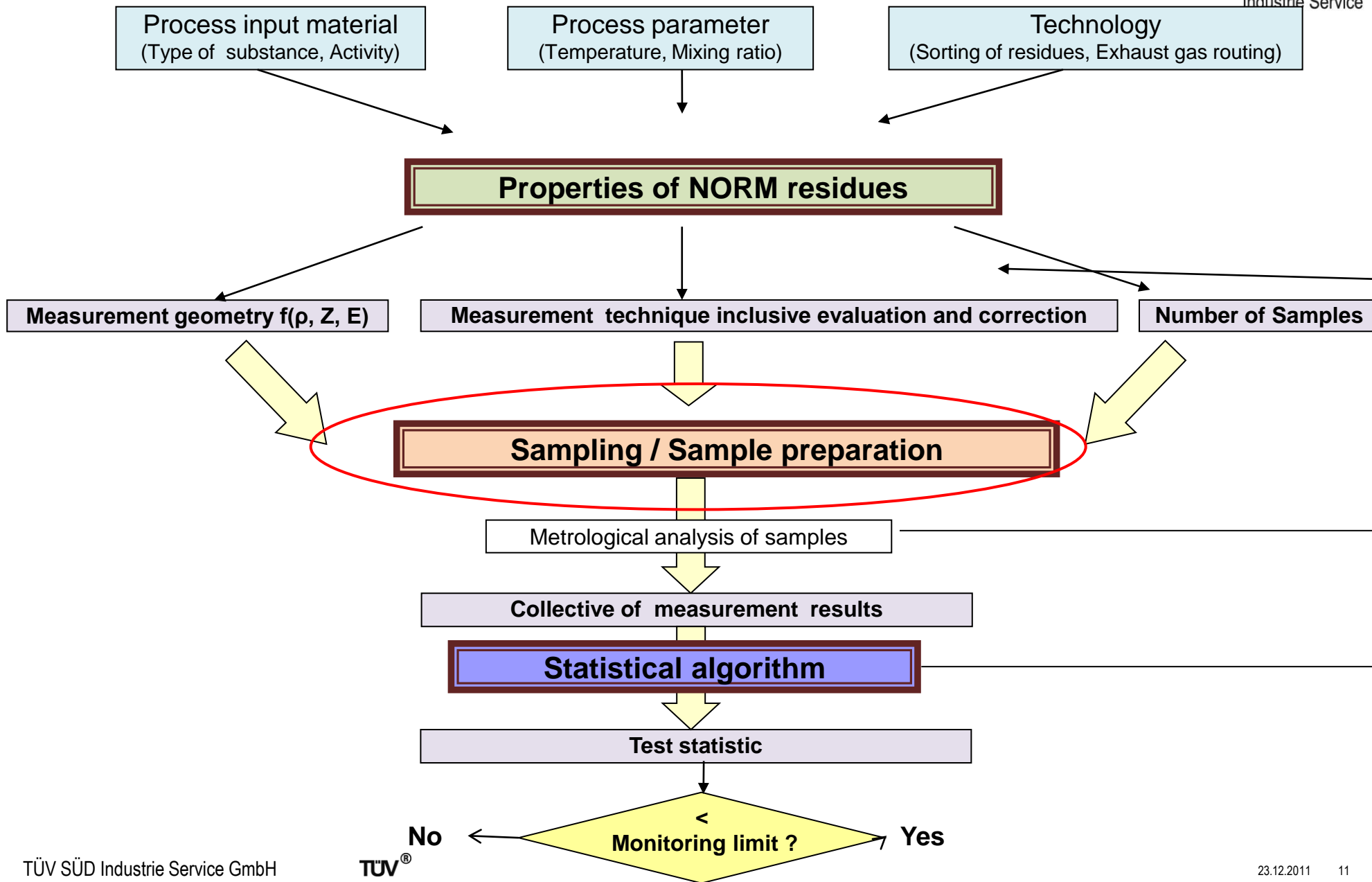


Reference:
Own measurements

Fundamental Relationships



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Homogeneity and Variability:

It is expected with a general inhomogeneity and variability of the accumulated NORM residues. The sampling must be guided accordingly.

Kind of Sampling:

- Random sampling of individual samples
- Sampling volume of 1 liter at first
- Sampling in one step without separation
- No mixing or gross samples, multistage sampling, cluster sampling, hot-spot-sampling, no repeated, time-separated sampling

Number of Samples:

- Minimum of ten individual samples to be taken per charge
- The total number of samples must be made dependent on the distance of the mean value of the monitoring limit and the coefficient of variation of the statistical analysis
- great piles to be sampled with a stratified sampling

Recommendations for Sample Preparation

Sample Preparation:

- Based on the material properties (ρ , Z , E) the measurement geometry is defined. This determines the sample preparation.
- At peaks with gamma-lines energies < 100 keV, additional processing steps are possibly necessary (changes in the measurement geometry).
- If the grain size of the sample for the 1-liter geometry is too high (from about 2 cm grain diameter): milling and homogenization.
- If the measured material must not be milled, it is proposed, the drying to perform after the measurement and to relate the obtained measurement results of the wet sample on the dry mass.

Recommendations for Analysis of Samples

Radionuclides:

- Consideration of the following relevant radionuclides:

Uranium series	Thorium series	Actinium series
U-238		
Th-230	Th-232	
Ra-226	Ra-228	Pa-231
Pb-210	Th-228	Ac-227
Po-210		

activity U-234 \cong activity U-238
 activity U-235 \cong 0,05 * activity U-238

- At a basic investigation, all relevant key radionuclides must be measured; later reference nuclides can be calculated with the aid of activity ratios
- From a metrological determined equilibrium Ra-228/Th-228 is not to conclude, that the whole series, including Th-232, is in a radioactive equilibrium.
- The need for the recording of Po-210 must be decided based on a temporal analysis.
- Ac-227 and Pa-231 were in some of the investigated cases, enriched compared to U-235.

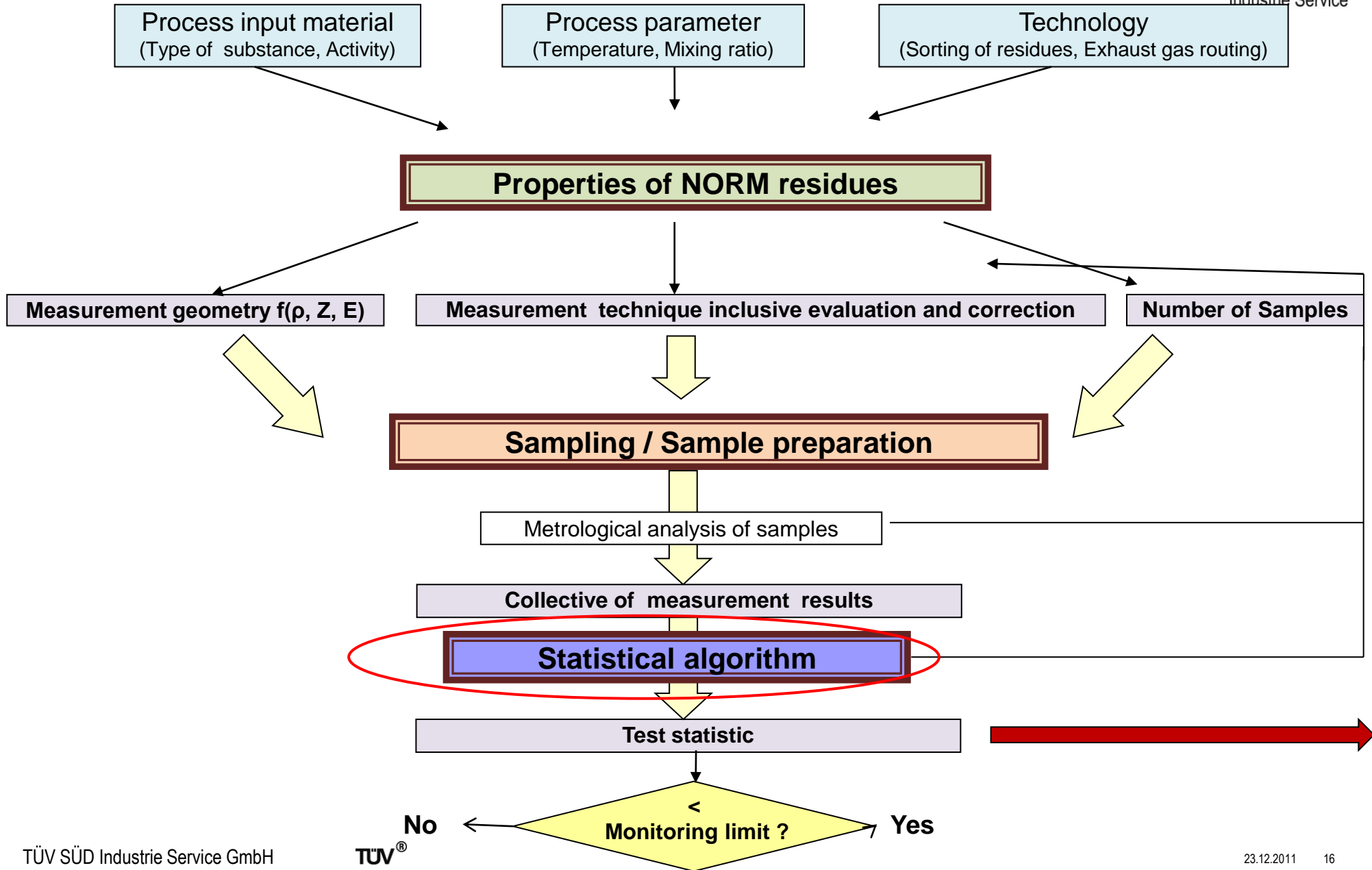
Measurement Process :

- The times for setting the corresponding equilibria have to be waited.
- Due to the uncertainty of the modeling of the control limits and the systematic uncertainties associated with each sampling, it is not appropriate to demand measurement uncertainties of less than 10% at the measurement of samples in the laboratory.
- A classification of residues according to their radionuclide ratios and their dominant radionuclides $U-238_{max}$ and $Th-238_{max}$ is orienting possible (compared with representative nuclide vectors).
- In the specific case - at least exemplary for some residue charges - all key radionuclides are to be measured (including Th-230 and Th-232).

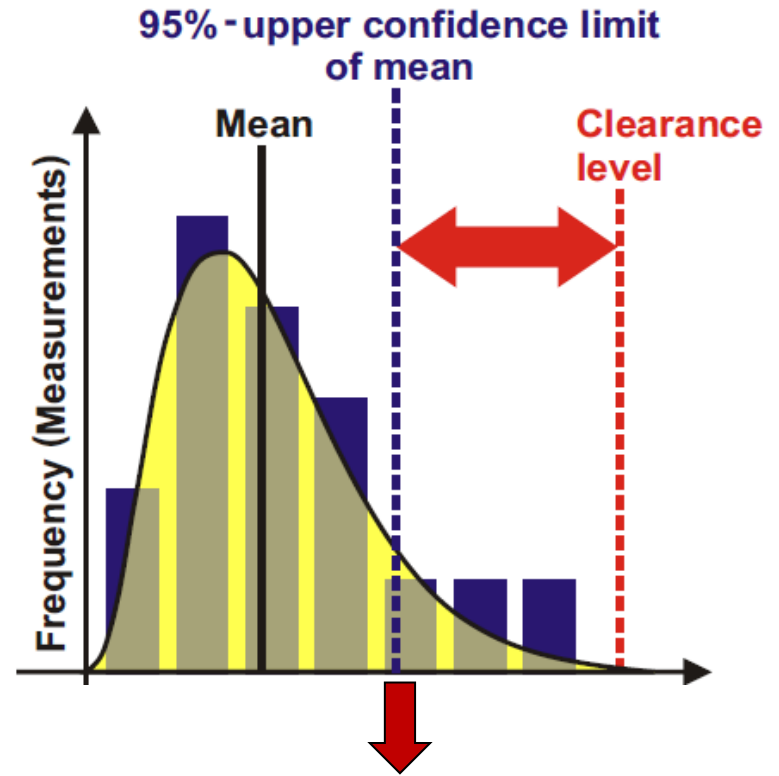
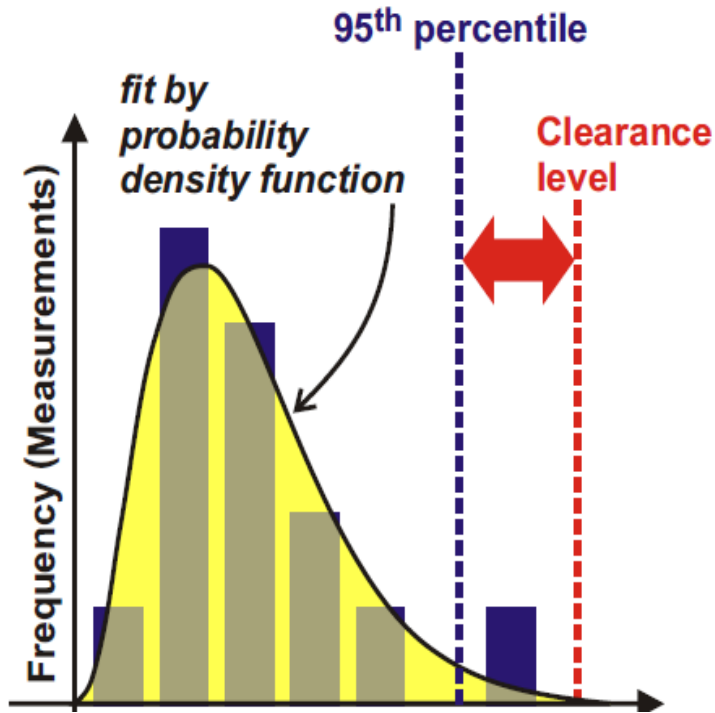
Fundamental Relationships



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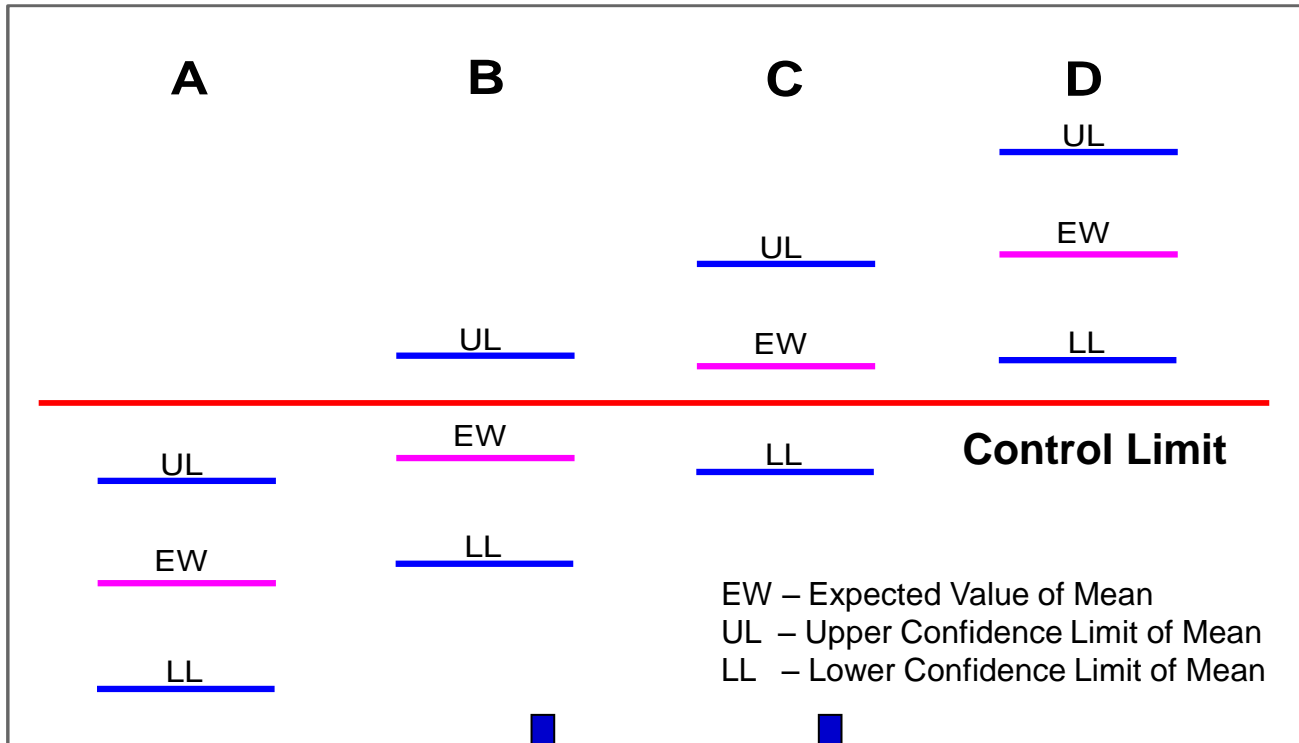
Test statistic



in Germany for NORM: 95 % UCL of mean

Test statistic

Possible positions of the confidence intervals of the expected value of the mass-related activity to the control limit



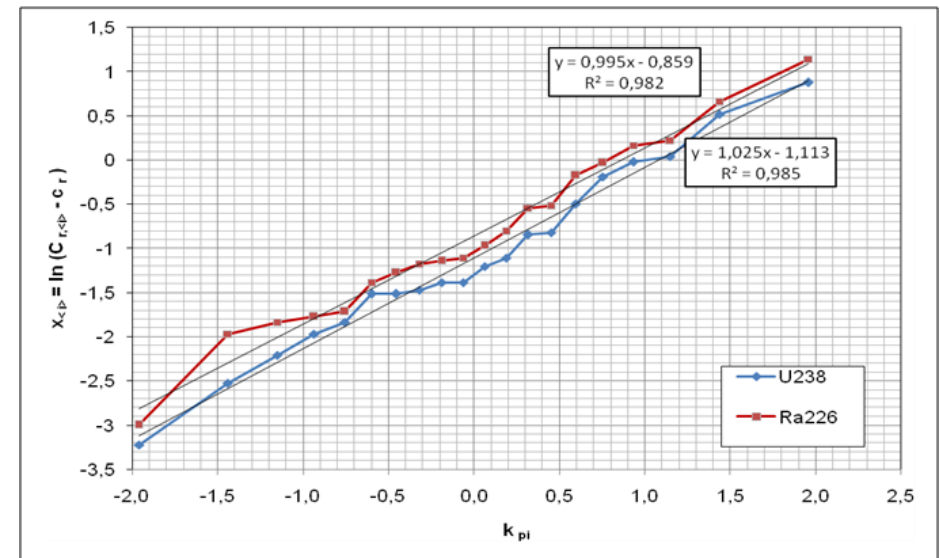
Case B/C: Possibility of falling below the control limit:

Increase the number of random samples; Increase the measuring accuracy

Statistical algorithm

In Germany: Recommendation of the Commission on Radiological Protection (SSK): „Classical“ statistical algorithm to determine the upper confidence limit (UCL)

Proben-Nr. <i>	C _{U238,i}	C _{Ra226,i}	k _{Pi}	Proben-Nr. <i>	C _{U238,i}	C _{Ra226,i}	k _{Pi}
1	0,12	0,14	-1,960	11	0,38	0,47	0,063
2	0,16	0,23	-1,440	12	0,41	0,54	0,189
3	0,19	0,25	-1,150	13	0,51	0,67	0,319
4	0,22	0,26	-0,935	14	0,52	0,69	0,454
5	0,24	0,27	-0,755	15	0,69	0,93	0,598
6	0,30	0,34	-0,598	16	0,91	1,06	0,755
7	0,30	0,37	-0,454	17	1,06	1,27	0,935
8	0,31	0,40	-0,319	18	1,12	1,34	1,150
9	0,33	0,41	-0,189	19	1,76	2,03	1,440
10	0,33	0,42	-0,063	20	2,49	3,23	1,960



$$s_{r,n} = \frac{1}{k_{(n-1)/n}} \ln \left(\sqrt{\frac{C_{r<n>} \cdot C_{r,<n-1>}}{C_{r<n/2>} \cdot C_{r,<n/2+1>}}} \right)$$

$$R^2(c) = \frac{\left(\sum_{i=1}^n x_{<i>}(c) \cdot k_{Pi} \right)}{(n-1) \cdot \sigma_n^2(c) \cdot \sum_{i=1}^n k_{Pi}^2}$$

$$S(c) = \frac{n}{(n-1) \cdot (n-2)} \cdot \sum_{i=1}^n \left(\frac{x_i(c) - \mu_n(c)}{\sigma_n(c)} \right)^3$$



$$UL_{U-238} = C_{U-238} + E_{U-238}^{(n;P)} = (0,08 + 1,03) \text{ Bq/g} = 1,11 \text{ Bq/g}$$

$$UL_{Ra-226} = C_{Ra-226} + E_{Ra-226}^{(n;P)} = (0,09 + 1,26) \text{ Bq/g} = 1,35 \text{ Bq/g}$$

biggest drawback of this method:



applies only for normal and log-normal distributed populations



Search for a method with the following properties:

- ❶ Consistent procedure for all applications (even independent of the coefficient of variation)
- ❷ Fundamental suitability to test the 95%-VG
- ❸ Parameter-free method (no proof of the assumed probability density function is necessary)
- ❹ Efficient method, which means fast convergence of the calculated estimates to the actual parameters.
- ❺ Robust method that generates plausible results.
- ❻ Into account the measurement uncertainty in the process.



- **The „bootstrap“-method is the base.**
- **Implementation of the type B measurement inaccuracy (modification 1)**
- **Application of the BCa method (modification 2)**

Bootstrap: Definition

$$\hat{F} \rightarrow \vec{x}^{\times};$$

Bootstrap-Vector

with: $\vec{x}^{\times j} \equiv \begin{pmatrix} x_1^{\times j} \\ x_2^{\times j} \\ \dots \\ x_n^{\times j} \end{pmatrix}$; in which:

Sampling with replacement



$$x_i \equiv \frac{A_{U-238, \max, i} + A_{Th-232, \max, i}}{CL} \quad 1 \leq i \leq n$$

$$1 \leq j \leq B; B > 1000$$

CL = Control Limit

95%-UCL_{boot} : $\hat{\theta}^* + z^{(1-\alpha)} s\hat{e}$;

$$s\hat{e} = \sqrt{\frac{\sum_{j=1}^B [\hat{\theta}^{\times}(j) - \hat{\theta}^{\times}]^2}{B-1}} \text{ mit : } \hat{\theta}^{\times} = \sum_{j=1}^B \hat{\theta}^{\times}(j) / B;$$

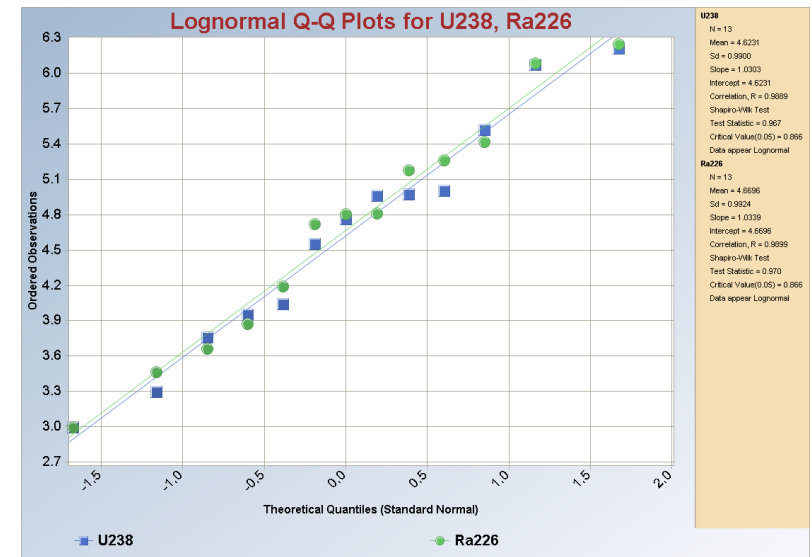
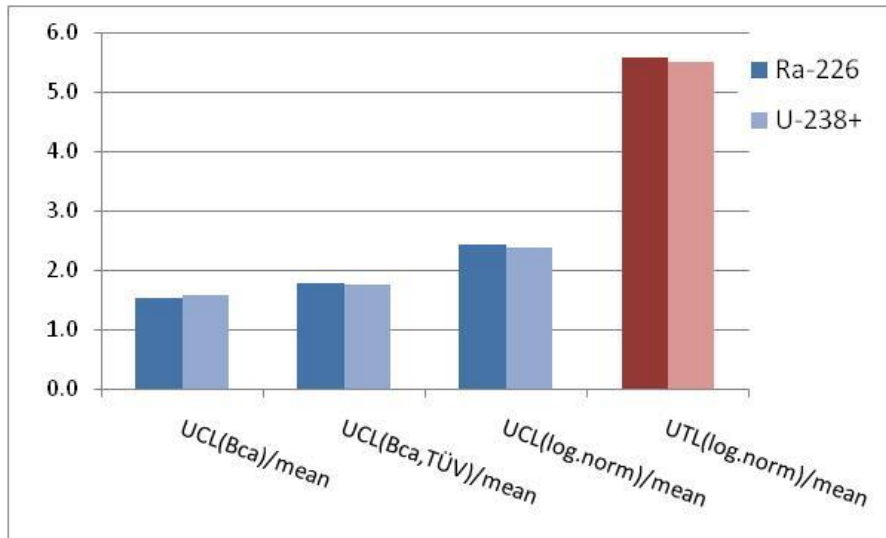
Statistical algorithm

Examples of calculating the 95 % **Upper Confidence Limit (UCL)**
(Values in [Bq/g]):

Constructed
[SSK, 2004]

Real data
[Reichelt, 2005]

	Classical method (95%-UCL)	Bootstrap- method (95%-UCL_{Bca}); B=1000
n=20, Ra-226	1,35	1,35 / 1,41 / 1,39
n=10, Ra-226	0,42	0,34 / 0,33 / 0,34



Conclusions

- It seems purposeful, numerical methods also in the statistical treatment of data to investigate at their applicability.
- Real development work is still necessary.